Process Connection Sizes 1/4" NPTF or 1/2" NPTF

Maximum Working Pressure 2000 PSIG (13.80 MPa) @ 100°F (38°C)

Dimensions

See drawing below.

Standard Features and Options

This threaded connection, off-line seal is an all welded, gasketless design. The diaphragm and lower material offerings are 316 Stainless Steel, Hastelloy, Carpenter 20 and Monel. The displacement capability of this series of diaphragm seal is 0.02 cubic inches utilizing a 1.375" (34.92mm) diameter diaphragm. This series fea-tures a reduced fill fluid volume for applications where thermal expansion may present unacceptable errors. Due to the limited displacement capa-bility of this series, gauges with dial sizes no larger than 3 1/2" (88.90mm) having bourdon tube ranges no lower than 0-100 PSIG (0.69 MPa) are appli-cable to this series of seal. The standard pressure rating is 2000 PSIG (13.80 MPa). 1/8" NPTF or 1/4" NPTF flushing ports are optional.

Offerings

Lower Materials: 316 Stainless Steel, Hastelloy C-276, Hastelloy B3, Carpenter 20 and Monel Upper Materials: 316 Stainless Steel, Carpenter 20 and Monel (See Note Below)

Diaphragm Materials: 316 Stainless Steel, Hastelloy C-276, Hastelloy B3, Carpenter 20 and Monel

Note: Upper materials are not available in carbon steel. When a Carpenter 20 or Monel diaphragm is required, the upper housing must be Carpenter 20 or Monel.

CONTROL ENGINEERING DATA

B3HB1 6 M C N

CATALOG NUMBERS AS RECEIVED FOR THE 140KT SERIES MUST CONTAIN NINE (9) CHARACTERS

(9) FILL LIQUID

N = (Standard)

(8) UPPER HOUSING MATERIAL (See Note 1)

C = Carpenter 20 CB-3

M = Monel 400

S = 316 Stainless Steel

(7) SEAL DIAPHRAGM MATERIAL (See Note 1)

D = Carpenter 20 CB-3

B = Hastelloy B3

C = Hastelloy C-276

M = Monel 400

S = 316L Stainless Steel

(6) SEAL INSTRUMENT CONNECTION

3 = 1/4" NPTF with bleed

(5) SEAL PROCESS CONNECTION WITHOUT FLUSHING PORT (FEMALE)

1 = 1/4" NPTF - NO FLUSH PORT

2 = 1/2" NPTF - NO FLUSH PORT

SEAL PROCESS CONNECTION WITH FLUSHING PORT (FEMALE)

3 = 1/4" NPTF With 1/8" NPTF Flushing Port

4 = 1/4" NPTF With 1/4" NPTF Flushing Port

5 = 1/2" NPTF With 1/8" NPTF Flushing Port

6 = 1/2" NPTF With 1/4" NPTF Flushing Port

SEAL PROCESS CONNECTION (MALE) WITHOUT FLUSH PORT

A = 1/4" NPT - MALE

F = 1/2" NPT - MALE

H = 3/4" NPT - MALE

K = 1" NPT - MALE

(3-4) LOWER HOUSING MATERIAL

C2 = Carpenter 20 CB-3

HB = Hastelloy B3

HC = Hastelloy C-276

M4 = Monel 400

S6 = 316 Stainless Steel

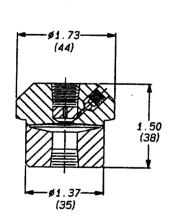
(1-2) DIAPHRAGM SEAL DESIGN

B3 = 140KT Threaded Off-Line (Low Volume)

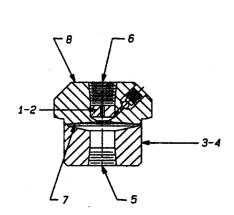
Notes

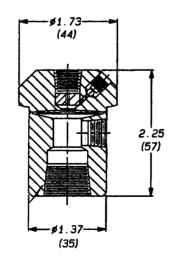
1. When a Carpenter 20 or Monel diaphragm is required, the upper housing will be Carpenter 20 or Monel. 2. N.A.C.E. - Welded diaphragm seals with Hastelloy C-276 or Monel wetted materials of construction will meet the requirements of N.A.C.E. International Document MR-0175-1995. 316 Stainless Steel construction will NOT BE offered in a welded design as meeting N.A.C.E. MR-0175-1995 requirements as the weld area of the diaphragm seal will not meet the maximum hardness specifications within this document.

() Dimensions in millimeters

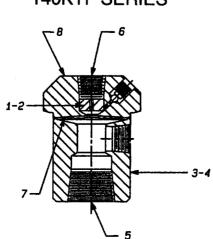


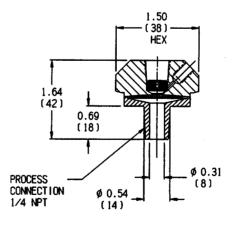
140KT SERIES



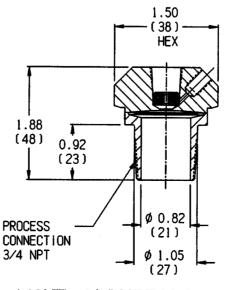


140KTF SERIES

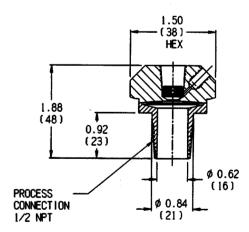




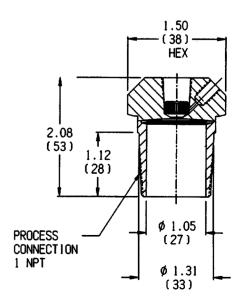
140KT - 1/4" NPT Male



140KT - 3/4" NPT Male



140KT - 1/2" NPT Male



140KT - 1" NPT Male